

## Receiving Report

Date:

Batch No:

Supplier:

Dart P/O:

### Packing Slip:

Yes

No

Release Note Attached:

Yes

No

N/A

Invoice:

Yes

No

Waybill Attached:

Yes

No

Receipt:

Cash

Cr

**Shipment Complete:**

Yes

No

N/A

### QC6 Inspection

## Work Order

N/A

N/A

## Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	VJIR P.V. Part 30					

Initials of receiver (if shipment OK) Level 12

**Production/Admin:**

Date \_\_\_\_\_

Received/Costing

Initial

### Location

All amounts are calculated in domestic currency.

All Item ID/GL/WOs All Rec. Employees All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	M RB Qty/ M RB Reject Qty	Book Amt
Vendor-ID/Vendor Name		VC-COP001	Thyssenkrupp Materials CA Ltd								
PO20203	7		M6061T6S.032 sf		6/24/2013	6/24/2013	384.0000	\$1.31	0.0000	0	\$501.54
CAD	No		6061-T6 Sheet 0.032" sf		384.0000	DESJ02		\$501.54	0.0000	0	
			M126115								
									Total Received Quantity:		384.0000
									Total Qty to Inspect (PO U/M):		0.0000
									Total Reject Quantity:		0.0000
									Total Receipt Value:		\$501.54
									Total Balance Due Quantity:		0.0000

## B I L L O F L A D I N G

No: PEC 828501

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 21Jun13 at 10:46 From PFW  
Probill T158751 17467056  
Via MANITOULIN TRA  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-578302- 1 Your PO # 20203  
ALUMINUM SHEET 6061 T6

.0320 Nom X 48.0000" X 144.0000"

Heat Number Tag No  
754024 191732

Quantity PCS  
384.00 SFT 8 ✓

Wt LBS  
173

**MTR**

2) Our Order PEC-578302- 2 Your PO # 20203  
STAINLESS STEEL PLATE 17-4 STAINLESS  
.250" THICK X 4.0000" X 144.0000"  
THIS ITEM IS BACK ORDERED

3) Our Order PEC-578302- 3 Your PO # 20203  
STAINLESS STEEL FLAT BAR 17-4  
1.250 X 2.00 X 146.000"  
THIS ITEM IS BACK ORDERED

4) Our Order PEC-578302- 4 Your PO # 20203  
STAINLESS STEEL FLAT BAR 17-4  
1.50 X 2.250 X 138.5000"  
THIS ITEM IS BACK ORDERED

5) Our Order PEC-578302- 5 Your PO # 20203  
STAINLESS STEEL SQ BAR 303 STAINLESS  
1.00" X 144.0000"  
THIS ITEM IS BACK ORDERED

TOTAL: Tags 1 PCS 8 LBS 173

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

## B I L L O F L A D I N G

No: PEC 828501

Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 21Jun13 at 10:46 From PFW  
Probill T158751 17467055  
Via MANITOULIN TRA  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

\*\*\* Chemical Analysis \*\*\*

Heat Number  
754024

ADD ON TO 578301 SUR-CHARGE ADDED

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

TOTAL 1 SKID G.W. 333 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

# CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Per: *Rob Woodall*  
 Rob Woodall  
 Director of Manufacturing Davenport Works

*Terrence Thom*  
 Terrence Thom  
 Quality Assurance Manager

1480700 Ship Date 0 B.L. No. Invoice No. Alcoa No. Item DP-42116-1  
 2013-01-30 7724607 00000 1000442116-1  
 P.O. No./Govt Contract No. Customer Alcoa Item  
 5400161620 Inv#: 0010 C&B G041099100R04

Page 1 of 2

Ship To: COPPER & BRASS SALES INC  
 905 CARLOW DRIVE  
 UNIT D  
 BOLINGBROOK 60490 IL

Item Description  
 0.032 IN TX (+0.0000 -.0025) X 48.0 IN W (+.125 -.125) X 144.0 IN LN (+.15625 -.15625) CAT X 063485-7 (N) A/T 6061-T6 PLAT SHEET FOR DISTRIBUTORS TOLERANCE  
 GUARANTEED ALFRL01643. AMS4027 REV N EXC\_MRK  
 ASTM B209 REV 10 ((MARKED)) KRAFT PAPER  
 INTERLEAVED MAX GROSS  
 SKID WGT: 4000 LB QUAN TOL +/-30 %  
 COR 0214138 REV 04 CUST REQ 13-01-30 \*\*\* W/E 13-02-02 \*\*\*

*Inf*  
 13/06/24

Nun	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	488164	754024	3563	175	PC	27725	46940
2	488165	754024	3565	175	PC	27725	46940
3	488184	754024	3565	175	PC	27725	46940
4	488185	754024	1980	98	PC	27725	46940
			12673	623			

Notes for COR: 0214138.4  
 PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QC-A-250\_11 ORIGINAL REVISIO N DATED 1997-08-01.

COR: 0214138.4 -Specification Limits

	UTS	TYS	ELAD
Temp Dir	KSI	KSI	PCT
T6 Long Transv.	Max 42.0	35.0	10
	Min		

From: ThyssenKrupp Materials NA  
 Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402540733  
 CstAr CstOr 249478  
 Wgt.: 173.408 LB Date 06/18/2013

*John L. Zambetti*

# CERTIFIED INSPECTION REPORT

Alcoa Inc.

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Per:

*Rob Woodall*

Rob Woodall  
Director of Manufacturing Davenport Works

*Terrance Thom*  
Quality Assurance Manager

Page 2 of 2

CQR: 0214138.4 -Specification Limits (cont.)

Chemical Composition		SI	FE	CU	MN	MG	CR	ZN	TI	Other
		Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.05
		Min	0.40	0.15	0.8	0.04				0.15
Alloy 6061										
Lot: 754024										
		- Mechanical, Physical, Metallurgy, Quantometer Results								
		No->	UTS	TYS	ELAD					
Temp Dir		Test	KSI	KSI	PCT					
T6 Long Transv.		7	48.6	40.8	12.5					
			48.5	40.6	12.8					
			48.2	40.2	12.8					
			48.3	40.2	12.8					
			48.3	40.4	13.2					
			48.7	40.7	13.1					
			48.3	40.3	13					
Cast Number		Chemical - OES	SI	FE	CU	MN	MG	CR	ZN	TI
H360301D		Actuals	0.61	0.4	0.22	0.06	1.0	0.17	0.02	0.02

This material was melted in the United States or a Qualifying Country [REF DPAKS 225.872.1(a)]; it was manufactured in the United States

1480700  
Ship Date 0 B.L. No. Invoice No. Alcoa No. Item  
2013-01-30 7724607 00000 1000442116-1 DP-42116-1  
P.O. No./Govt Contract No. Customer Alcoa Item  
5400161620 Ln#: 0010 C&B G041099100R04

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402540733

CstAr

CstOr 249478

Wgt.: 173.408 LB

Date 06/18/2013

*John R. Zambetti*

**COPPER AND BRASS SALES****MATERIAL TYPE****ALUMINIUM ALLOYS****PRODUCT DESIGNATION****1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063****"WARNING"**

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUMARE IN CONTACT WITH CERTAINMETAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION- PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOUSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN,TEETH,AND HAIR DISCOLORATION. CHRONIC OVEREXPOUSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOUSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS.LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF INTHE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET(MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

\* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

\* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

\* Aluminum, in solid form and as contained in finished products presents no special health risk.

\* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ [www.copperandbrass.com](http://www.copperandbrass.com).



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO20203**

Purchase Order Date 6/17/2013

PO Print Date 6/17/2013

Page Number 1 of 3

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAKED**  
6/13/2013

**Contact Name**  
**Vendor Phone** 905 669 9444

**Ship To Contact**  
**Ship To Phone**

**Ship Via:** Yours ppd  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	List Price	Disc %	Discounted Unit Price	Extended Price
1	M174B0.250X4.000  MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/5643 GRAIN MUST BE ALONG LENGHT OF BAR MIN. YIELD TENSILE STRENGTH = 100 KSI MIN. ULTIMATE TENSILE STRENGTH = 150 KSI.	17-4 SS Bar .250 X 4.00	6/24/2013 Yes 6/24/2013		12.00 f				\$328.00
<b>Line Total:</b>									<b>\$328.00</b>
2	M174B1.250X02.000  AS ABOVE	17-4 SS Bar 1.250 x 2.00	6/24/2013 Yes 6/24/2013		24.00 f				\$768.00
<b>Line Total:</b>									<b>\$768.00</b>
3	M174B1.500X02.250  AS ABOVE	17-4 SS Bar 1.50 X2.250	6/24/2013 Yes 6/24/2013		24.00 f				\$1,044.00

**PO Instructions:** QUOTATION: NO. PEC ST-577779  
QUOTATION: NO PEC ST-576671

**Note:**

6/17/2013





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO20203**

Purchase Order Date 6/17/2013

PO Print Date 6/17/2013

Page Number 2 of 3

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact  
Ship To Phone  
Ship Via: Yours ppd  
Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB Destination-Collect.

Line Total: \$1,044.00

4	M303B1.000X1.000	303 BAR 1" X 1"	6/24/2013	12.00	\$147.48
			Yes	f	
	MATERIAL: AISI 303 SS BAR AS PER ASTM A582 /		6/24/2013		
	NOTE: AISI 303/316 NOT ACCEPTABLE				

Line Total: \$147.48

5	M304B1.000X1.000	304 bar 1.00 x 1.00	6/24/2013	12.00	\$146.40
			Yes	f	
	MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS		6/24/2013		
	PLATE AS PER ASTM A276 OR ASTM A240 / NOTE: AISI				
	303 NOT ACCEPTABLE				

12.1 / 13/4/21

Line Total: \$146.40

6	M6061T6B4.500X4.500	6061-T6 AluminumBar 4.500" X 4.500"	6/24/2013	8.00	\$384.00
			Yes	f	
	MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM		6/24/2013		
	BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS				
	4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A200/8				
	OR AMS 4160 OR ASTM B211 OR ASTM B221				

13/4/21

PO Instructions: QUOTATION: NO. PEC ST-577779  
QUOTATION: NO PEC ST-576671

Note:

6/17/2013



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO20203**

Purchase Order Date 6/17/2013

PO Print Date 6/17/2013

Page Number 3 of 3

**Order From :** VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**  
**Vendor Phone** 905 669 9444  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Yours ppd  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** CAD  
**FOB** Destination-Collect

					Line Total:	\$384.00
7	M6061T6S.032	6061-T6 Sheet 0.032"	6/24/2013	384.00	<div>✓</div> <div>m/24/18</div> <div>73/6/24</div>	\$520.00
			Yes	sf		
	MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209		6/24/2013			
					Line Total:	\$520.00
8	M7075T73R1.000	7075-T73 Rd Bar 1.00	6/24/2013	36.00		\$195.00
			Yes	f		
	MATERIAL: 7075-T73 OR 7075-T7351/T73510/T73511 ROUND BAR AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9		6/24/2013			
					Line Total:	\$195.00

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

**PO Instructions:** QUOTATION: NO. PEC ST-577779  
QUOTATION: NO PEC ST-576671

**Note:** Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required ☒ YES ☐ NO

**Change Nbr:** 2 **Change Date:** 6/17/2013